

## **SPECIFICATION SHEET**

 VERSION
 8
 VERSION DATE
 09/08/23
 PRINT DATE
 02/01/26

**PRODUCT** ALPHA IRONE

**APPLICATIONS** Industrial raw material not intended for direct use.

**IUPAC NAME** 4-(2,5,6,6-TETRAMETHYL-2-CYCLOHEXEN-1-YL)-3-BUTEN-2-ONE

**SYNONYMS** 5-METHYL-ALPHA-IONONE

**FORMULA** C<sub>14</sub> H<sub>22</sub> O **MOLECULAR WEIGHT** 206,33 CAS 79-69-6 CAS 2 54992-91-5 **EINECS** 201-219-6 **EINECS 2** 259-427-8 **FEMA** 2597 145 CoF **FDA** 172.515 TARIFF NUMBER 2914230000

FOOD GRADE CERTIFICATE AVAILABLE ON REQUEST

## **SPECIFICATIONS**

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ASPECT AT 20°C CLEAR MOBILE LIQUID

**COLOUR** PALE YELLOW

**ODOUR** IRIS, WOODY, SWEET, FLORAL

 DENSITY AT 20°C (g / ml)
 0,931-0,937

 DENSITY 25/25
 0,930-0,936

 REFRACTIVE INDEX nD20
 1,4990-1,5030

REFRACTIVE INDEX nD25
OPTICAL ROTATION (°)
/

**BOILING POINT (°C)** 109°C (0,36 kPa);290°C (1 atm)

MELTING POINT (°C) ca. -50°C FLASH POINT (°C) 110

**ASSAY (% GC)** SUM 4 ISOMERS > 97 (45-60/38-48/0-7/0-3)

ACID VALUE (mg KOH/g)

SOLUBILITYINSOLUBLE IN WATERVAPOUR PRESSURE0,004 hPa (20°C)OTHER SOLUBILITIESSOLUBLE IN ETHANOL

OTHER TECHNICAL DATA ISOMER TRANS-ALPHA 45-60%. ISOMER CIS-ALPHA 38-48%. ISOMER BETA-IRONE

0-7%.

## STABILITY AND STORAGE

KEEP IN TIGHTLY CLOSED CONTAINER IN A COOL AND DRY PLACE, PROTECTED FROM LIGHT. WHEN STORED FOR MORE THAN 30 MONTHS, QUALITY SHOULD BE CHECKED BEFORE USE.

WE BELIEVE THE ABOVE INFORMATION TO BE CORRECT BUT WE DO NOT PRESENT IT AS ALL INCLUSIVE AND AS SUCH SHOULD BE USED AS A GUIDE. IT IS THE SOLE RESPONSIBILITY OF THE RECEIVER OF OUR PRODUCT TO COMPLY WITH EXISTING REGULATIONS AND INSTRUCTIONS. THIS PRODUCT HAS NOT BEEN FILTERED DUE TO TECHNICAL REASONS. WE RECOMMEND NOT TO USE IT UNLESS FILTERED WHEN USED AS A RAW MATERIAL IN FOOD INTENDED FOR FINAL CONSUMERS.